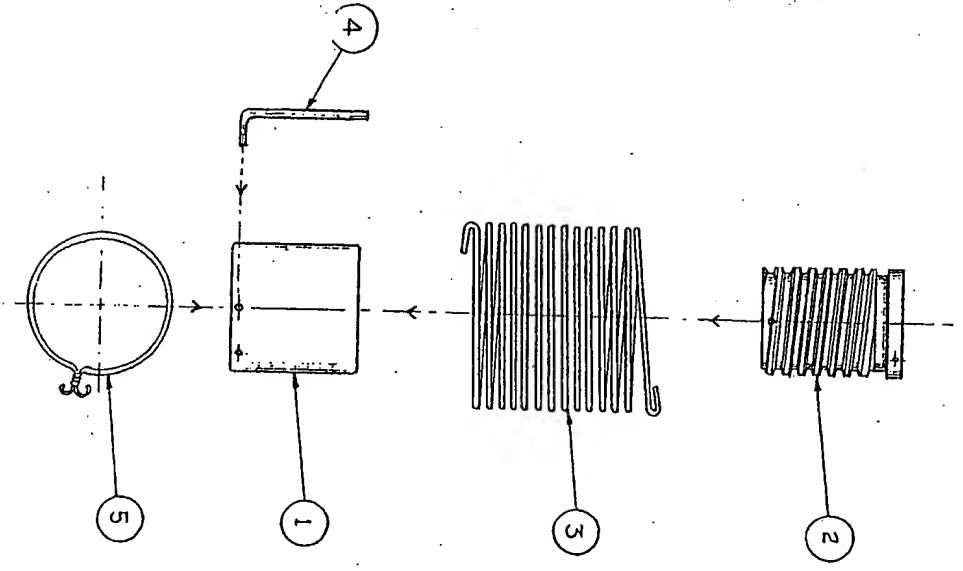


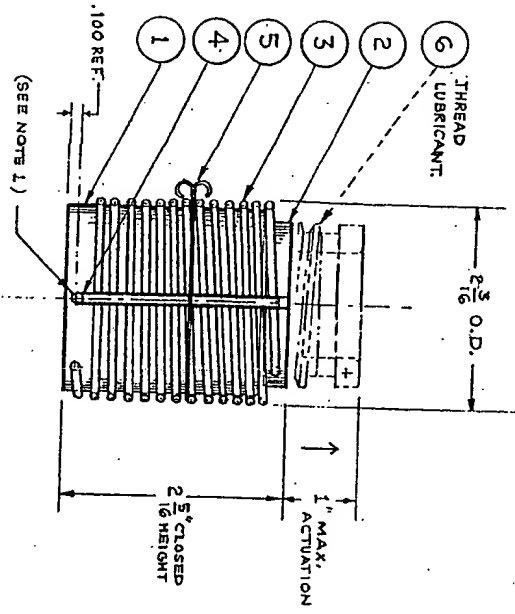
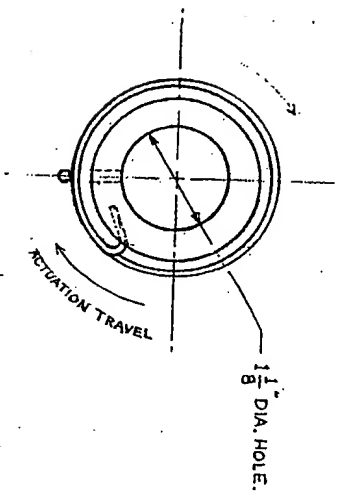
**EXHIBIT F**

**NOTE: 1- SAFETY PIN HOLE: (WATCHMAN NOTE) SCREW ITEM 2 INTO ITEM 1 NUT FULL DOWN POSITION W/ MINOR BACKOFF SO THREADS DON'T BIND. ORIENT SPRING MTS. HOLES IN LINE W/ ONE ANOTHER & DRILL #397(.099) DIA. HOLE THRU BOTH PARTS TO 1 1/8" I.D. THIS WILL ALLOW SAFETY PIN TO LOCK THE ASSEMBLY DOWN WHEN FULLY SPRING LOADED.**

**CAUTION NOTE: INSURE THE POWER MODULE ASSEMBLY IS INSTALLED AND RETAINED WITH A TIE ROD, WASHER AND THE ROD NUT PROPERLY TORQUED DOWN AGAINST THE ASSEMBLY BEFORE REMOVING THE TIE WIRE AND SAFETY PIN. PERSONAL INJURY MAY RESULT IF NOT INSTALLED CORRECTLY!**



**PARTS ASSEMBLY**  
(SCALE: NONE)



**ASSEMBLY**  
(FULL SCALE)

REV.	CHANGES	DATE
1	REVISED FOR PRODUCTION - AS BUILT.	12/26/80
2	CHANGE	
3	REVISIONS	

Designed & Engineered By:  
**PROCTOR DEVELOPMENT, INC.**  
125 MITCHELL AVE. STE. L & O - SAN RAFAEL, CA 94903  
415 / 478-6125  
ORIGINAL CONCEPT BY KENNETH BOOLEY - INVENTOR

**PROPRIETARY DESIGN**

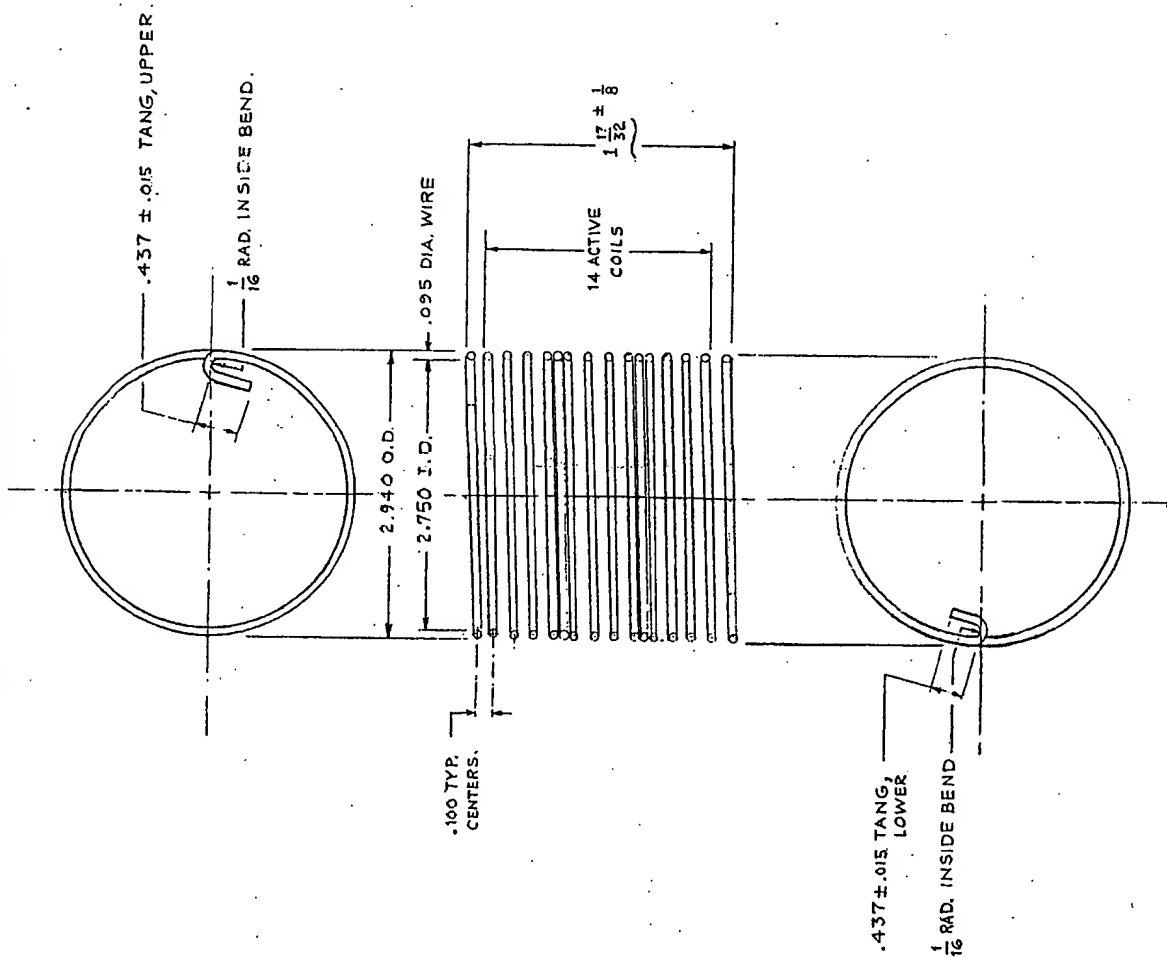
ITEM	PART NO.	PART NAME	DESCRIPTION	QTY.
6	1006	LUBRICANT	THE FLOW-SUPERIOR LUBRICANT - AS	1
5	1005	TIE WIRE	W/ TIE-ON SHERMAN-WILLIAMS CO. (RECO) # 20 TO # 19 GAUGE BLACK OR AS GALVANIZED STEEL UTILITY WIRE (RECO)	1
4	1004	SAFETY PIN	(SEE DWG. NO. 1004)	1
3	1003	SPRING	(SEE DWG. NO. 1003)	1
2	1002	SCREW	(SEE DWG. NO. 1002)	1
1	1001	NUT	(SEE DWG. NO. 1001)	1

**PARTS LIST**

**Anchor Tiedown Systems, Inc.**

205 CAMINO ALTO - # 135 - MILL VALLEY, CA 94641  
PH 415/288-0578 FAX 415/288-0578  
SCALE: AS NOTED  
DATE: 12 MAY 1986  
APPROVED BY: [Signature]  
DRAWN BY: J. J. [Signature]  
REVIEWED: [Signature]  
**POWER MODULE - MAIN ASSEMBLY**  
TOLERANCES: FRACTIONAL: 3/16\"/>

PROPRIETARY  
DESIGN



**TORSION SPRING DATA**

LEFT HAND WOUND COILS.

MATERIAL: #33(.095)±.002  
MUSIC WIRE S1  
ASTM-A228-93  
SAE - J178-94

TOTAL NO. ACTIVE COILS: 14

OUTER DIA.: 2.940  
INNER DIA.: 2.750  
COIL SPACING: 0.100  
ENDS: 0.43

FINISH: STOCK- PHOSPHATE

Designed & Engineered By:

**PROCTOR DEVELOPMENT**  
225 MITCHELL AVENUE STELL & G SAN I  
415 / 478-6123

ORIGINAL CONCEPT BY KENNETH BOI

SEE NEXT ASSEMBLY DWG. NO.

**Anchor Tiedown System**

205 CUMING AUTO - # 305 - MILL VALLEY CA  
PT. #0308-0078 FAX #0308-0572

SCALE	FULL	APPROVED BY
DATE 11 MAY 1998		
TITLE		
TORSION SPRING DETAIL - POWER MOD		
TOLERANCES: FRACTIONAL 1/32 ANGULAR 1/16		
DECIMALS .XX ± .015 .XXX ± .005		

3 TORSION SPRING DETAIL -

REV.	DATE	REVISIONS
1	3/24/98	REVISED FOR PRODUCTION - AS BUILT.
2		CHANGE

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STANDARD FORM NO. 104-1

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**PROPRIETARY  
DESIGN**

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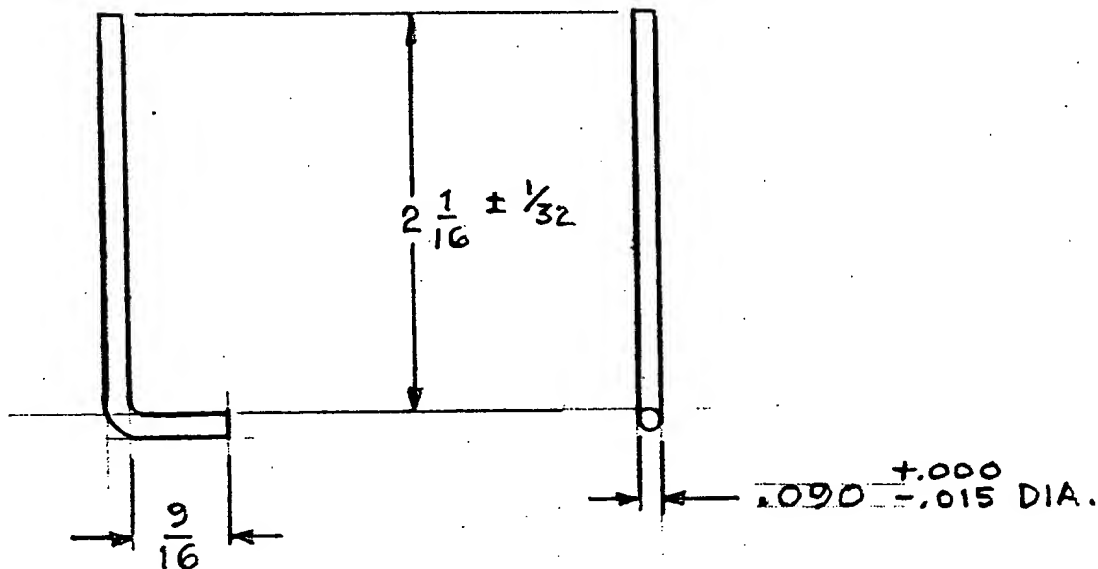
Designed & Engineered By :

**PROCTOR DEVELOPMENT, INC.**

125 MITCHELL AVENUE • STE. L & G • SAN RAFAEL CA 94903

415 / 479-5123

ORIGINAL CONCEPT BY KENNITH BOILEN - Inventor



④

**SAFETY PIN DETAIL**

MAT'L: .090 DIA. X 29/16 LG. WIRE, STEEL, ANNEALED  
FINISH: BLACK OXIDE OR GALVANIZED.

**SEE NEXT ASSEMBLY DWG. NO. 1000.**

**Anchor Tiedown Systems, Inc.**

205 CAMINO ALTO • # 135 • MILL VALLEY CA 94941

PH: 415/389-0576 FAX: 415/389-0578



SCALE: FULL

APPROVED BY

DRAWN BY *al. Lemon*

DATE 12 MAY 1998

REVISED

TITLE

**SAFETY PIN - POWER MODULE ASSEMBLY**

REV.

CHANGE

DATE

TOLERANCES: FRACTIONAL:  $\pm \frac{1}{32}$ , ANGULAR:  $\pm 1^\circ$

REV. No.

DRAWING NUMBER

DECIMAL: .XX =  $\pm .015$ , .XXX =  $\pm .005$



1004

REVISIONS

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